

## SERVICE No. 174B BULLETIN

## Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

F.A.A. Approved

November 30, 1961

Service Bulletin No. 174B (Supersedes S. B. #174A)

SUBJECT:	Inspection and Maintenance of Fuselage Fabric in Area of Windshield Top Attachment Channel
MODELS AFFECTED:	All J-4, J-5, PA-12, PA-14, PA-15, PA-16, PA-17, PA-20 Airplanes and PA-22 Serial Numbers 22-1 to 22-7999 inclusive

Service experience indicates that, in a few cases, the above mentioned airplanes have had difficulties with the fabric where it attaches to the fuselage under the windshield top and/or directly over the rear edge of the windshield top attachment channel.

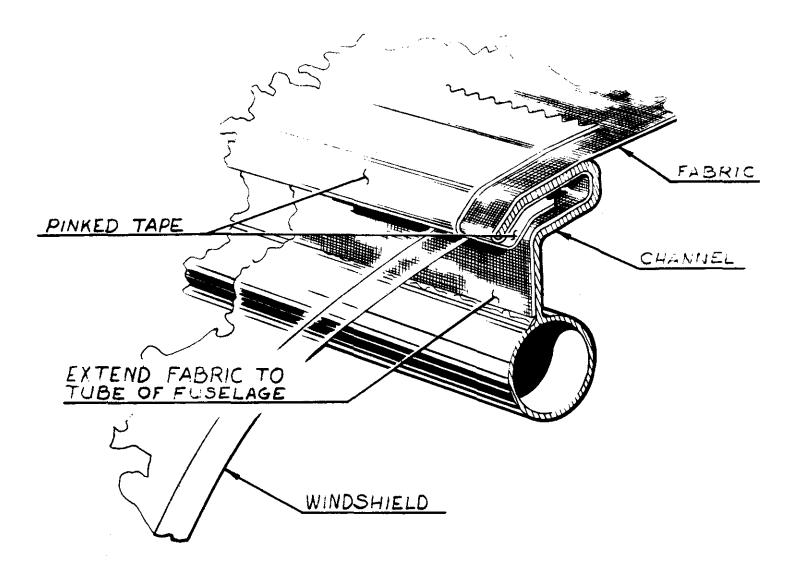
During the service life of these airplanes it has been brought to our attention that, during the recovering operation, the fabric at the windshield channel was attached in a very careless manner, resulting in an unsafe condition.

All the above mentioned airplanes shall be carefully inspected at this point and any sign of deterioration of the fabric shall require that a strip of 2-1/2 inch pinked reinforcement tape be added per sketch shown on the reverse side of this bulletin.

Inspection is required within the next 25 hours of operation on aircraft over three years old.

This inspection shall become a part of your regular 100 hour or periodic inspection procedure.

NOTE: Compliance with Piper Service Letter No. 362 dated November 30, 1961 will eliminate the future inspection requirements of this Service Bulletin when incorporated in Piper Model PA-20 and PA-22 aircraft Serial Nos. 20-1 and up, and 22-1 to 22-7999 inclusive.



SERVICE BULLETIN NO. 1748