

Piper Service Letters, Bulletins, Memos and Aids

[Piper Service Maintenance Publications.xls](#)

Publication	Topic	Applicability	Note	Description	Related Data
S.A. 18-2A	Aileron and Flap Hinge	PA-18		Aileron and Flap Hinge, bracket hardware for	
SA-TP-1000	Replacing of Cleveland Brake Flange	PA-22		Replacing of Cleveland Brake Flange	
SA-TP-1001A	Engine Mounting	PA-18, 22		Engine Mounting hardware and torque	
SA-TP-1004	Air Filter Servicing Instructions	PA-18		Air Filter Servicing Instructions, with paper cartridge	
SA-TP-1005B	Wood Circuit Breakers	All Applicable Aircraft		Wood Circuit Breakers, installation of	
SA-TP-1008A	Removal of Goodrich Brake Drum	All Applicable Aircraft		Removal of Goodrich Brake Drum	
SB-0001	Rigging	E-2, J-2, J-3		Rigging Procedure	
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SB-0003	Wing Root Gap	All E & J Series		Nose Heavy Condition	
SB-0004	Drain Fitting	All E & J Series		Maintenance of Fuel System	
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SB-0023	Bug Screen	J-4		Bug Screen, removal of	
SB-0028	Electrical Wiring	J-4		Electical Wiring	
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SB-0035	Windshield Channels	J-3		Windshield Attachment, reinforcement of	
SB-0036	Engine Mount Cracks	J-3	w/ Lycoming engine	Motor Mount, inspection of	
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SB-0042	Bungee Cable Bracket	J-3S, J-5		Elevator Bungee Installation	
SB-0043	Stabilizer Support	J-3, J-5		Stabilizer Link & Support Bracket inspection	
SB-0044	Door open in flight	J-3		Door, Enclosure open in flight	
SB-0045	Torque Tube clearance	J-3		Control System Interference	AD47-50-03
SB-0046	Strainer Fitting failure	J-3, J-4		Strainer Attachment Fittings, replacement of	
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SB-0048	Muffler baffle failure	J-4		Muffler Baffle end attachment inspection	
SB-0049	Tail Brace Washer	J-3, J-5		Washer, Revised for Fin Brace Rod Clevis	
SB-0050	Rib stitching	E-2, J-2, J-3, J-4, J-5		Ribstitching, Inspection of	
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SB-0055	Fuel Cap venting	J-4, J-5		Fuel Tank vents	
SB-0056	Aileron Bracket Failure	J-4, J-5		Aileron Bellcrank Bracket failure	
SB-0058	Tail wheel shock cords	All E & J Series		Tail Wheel Shock Cords failure	
SB-0061	Spar finish	J-3, J-4, J-5, L-4		Protective Finish on Wood Wing Spars	
SB-0063	Stabilizer Yoke	J-3, J-5		Stabilizer Yoke, cracking	
SB-0065	Fuel Tank Repairs	J-5		Fuel Tank Repairs	
SB-0066	Fuel Hose Fittings	J-3, J-4, J-5		Fittings, Flexible fuel hose	
SB-0068	Stabilizer Bracket Failure	J-3, J-5		Stabilizer Bracket Failure, insufficient lubrication	
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SB-0080	Fuel Valve stops	J-3, J-4		Fuel Valve, inspection of	
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SB-0084	Winterization	J-3		Winterization modifications	

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SB-0101	Ignition Wire Shielding	PA-12		Ignition Wire Shielding, installation of	
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SB-0573	Fuel Cap Modification	PA-11, 12, 14, 16, 18, 20, 22		Fuel Cap Modification	AD78-10-03
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SB-0855	Use of Auto Gas	All		Use of Auto Gas in aircraft	
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SB-0966	Tail Surface Replacement	PA-18		Tail Surface Replacement	
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SB-1020	ARTEX ELT Inspection	PA-18		ARTEX ELT Inspection of bracket and battery	ARTEX Notice #0002
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SB-1041	Vacuum System Contamination	PA-18, 20, 22		Vacuum System Contamination	Airborne S.L. 56
SB-1044	Lift Strut Inspection Access	All		Lift Strut Inspection Access, inspection holes	
SB-1048	Stainless Steel Control Cables	PA-18		S.S. cables have shorter service life than galvanized	
SB-1172	Lift Strut Attachment Bolt	PA-12, 14, 16, 18, 19, 20, 22		Lift Strut Attachment Bolt, inspection of	
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SL-0161	Duraclad Finishes	All	on a/c built after 1951	Explanation of finish - CAB Dope type of finish	

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SL-0169	Manifold Press Gauge Installation	All	on a/c built after 1951	Manifold Press Gauge Installation	
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SL-0178	Oil Cooler Installation	PA-18		Oil Cooler Installation	
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SL-0183A	Tail Wire Clevis	PA-18		Installation of improved clevis	
SL-0186	Nose Gear mount clearance	PA-22		Clearance between steering mechanism and mount	
SL-0187	Brake Lever	PA-22		Installation of a stop to prevent hitting gas line	
SL-0188	Flap Cable Installation	PA-18	in AG planes	Insure no cable fouling on hopper	
SL-0189	Tail Wheel Springs	PA-18		Addition of another leaf spring	
SL-0194	Firewalls	PA-20, 22		Firewalls, inspect sealing	
SL-0195	Battery & rudder cable interference	PA-18		Installation of clamp to preclude interference	
SL-0196	Oil Pressure Line Chafing	PA-18		Clamp on oil line to preclude interference	
SL-0203	Weight & Balance Form	PA-12		Correction on Arm for propeller	
SL-0207	Oil Quick Drain - 12956-004	All		Oil Quick Drain - 12956-004, modification	
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SL-0212	Nose Wheel Shimmy Dampener	PA-22		Shimmy Dampener inspection and/or replacement	
SL-0213	Primer Lines	PA-18, 20, 22		Clamp on primer line to preclude chafing and fire	AD53-24-04
SL-0214	Naviagation Light Switch	All		Installation of heavy duty switch	Piper SL 209
SL-0216A	Aileron Bearing Block	All		Aileron Bearing Block, replacement use steel rivets	
SL-0220	.040" Brass Safety Wire	All		.040" Brass Safety Wire, steel wire on prop bolts	
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SL-0233	Fuel Valve	PA-18, 22		Availability of 11384-04 fuel valve	
SL-0241	Cigarette Lighters	PA-22		Cigarette Lighters, check size and fit in socket	
SL-0242A	Special Air Filter Kits	PA-18	on AG planes	Availability of Car Air Box Kits	
SL-0243	Engine Mount Cracks	PA-22		Engine Mount Cracks, inspection and repair of cracks	
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SL-0260	Hard spring in brake system	PA-22	1956	Removal of spring on brake actuating arm	
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SL-0298A	Obsolete Aircraft	All except PA-18 and PA-22		Aircraft now considered obsolete by Piper	
SL-0303A	Aircraft Finishes	PA-18, 20, 22		Finishes used on aircraft	SP5, 35, 76, 121, 167
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SL-0321	AutoControl moisture	Applicable models		Connection gets moisture with engine washing	
SL-0324C	Exhaust system maint. & insp.	PA-18, 22		Exhaust system maint. & insp.	AD68-05-01
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SL-0328	AvGas Availability of 90/96	Applicable models		Removal of placards for 90/96 AvGas	Lyc L126, Woodward #33522
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SL-0349	Engine Mount Bushings	PA-18, 22		40 in. lb torque on engine mount bolts (71032)	
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SL-0353A	Propeller Decal	PA-22	Colt	Replacement of torque decal on prop. 300 in lbs correct	
SL-0355	Control Cables Stainless Steel	PA-18, 20, 22		Control Cables Stainless Steel, availability	S.B. 181 & 182
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SL-0373	Vacuum Pump oil shield	PA-22		Vacuum Pump oil shield, installation of	
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SL-0405	Nose Gear oleo bearing	PA-22		Inspection for binding of bearing	AD64-05-04
SL-0406	Revision to Handbooks	PA-20, 22		Corrections to handbook	
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SL-0633	Flood Exposed Aircraft	PA-18		Inspection of Flood Exposed A/C	
SL-0636	Alternator Fan	PA-18		Alternator Fax Replacement	Prestolite ASM 8, Lyc SB 355
SL-0653	Carb Serrated Shaft & Lever	All Applicable Aircraft		Carb Serrated Shaft & Lever, inspection/replacement	Lyc Svc Inst. No. 1256
SL-0682B	Inspection of Piston Pin	All Applicable Aircraft		Inspection of 69650 Piston Pin	Lyc S.B. 367D
SL-0718	Bendix S-1200 Magnetos	All Applicable Aircraft		Bendix S-1200 Magnetos lubrication	Lyc S.B. 373/Bendix Bul. 566
SL-0740	AvGas 100 LL in Lycoming Eng.	All		Use of 100 LL in engines rated for 80/87 octane	Lycoming L-185A
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SL-0953	Shoulder Harness Installation	All		Shoulder Harness Installation Availability	
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SL-1069	Control Cable Corrosion	All		Control Cable Corrosion, inspect for	FAA Bull. CE-02-05
SL-1116	Electrical Contact	PA-18, 22		Maintenance of Electrical Contacts on components	
SL-1135	Control Cable Pully Inspection	All		Control Cable Pully Inspection	
SM-0001	Seaplane Finishes	All		Seaplane Structural Finishes	Piper Specification 10.
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SM-0015	Dual Control Kit Installation	PA-15		Dual Control Kit Installation	
SM-0016	Covering Times for Components	PA-18, PA-22		Approximate time to cover control surfaces, wings etc.	
SM-0017	Gross Weight Change, J-3	J-3		Structural Changes for 1170 & 1220 lb. gross wt. change.	
SM-0018	Rigging Procedure	PA-16		Rigging Procedure, PA-16	
SM-0019	Rigging Procedure	PA-18, 19		Rigging Procedure, PA-18, 19	
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SM-0022	Covering Times for Components	All		Approximate time to cover control surfaces, wings etc.	
SM-0023	Material Required to Recover	J-3, PA-11, 15, 17, 18		Approximate Material Required to Recover	
SM-0024	Material Required to Recover	PA-12		Approximate Material Required to Recover	
SM-0025	Material Required to Recover	PA-20, 22		Approximate Material Required to Recover	
SM-0026	Rejuvenating Procedure	All		Rejuvenating Procedure for aircraft covered with butyrate	
SM-0027	Rejuvenating Procedure	All		Rejuvenating Procedure for aircraft covered with nitrate	
SM-0028	Field Approvals, Misc.	All		Field Approvals, Misc.	
SM-0029	Field Approvals, Engine	PA-12		Field Approvals, Engine	
SM-0030	Field Approvals, Engine	PA-14		Field Approvals, Engine	
SM-0035	Increase in Gross Weight	PA-20, 22		Increase in Gross Weight, with O-290-D	
SM-0041	Dimensions, Weight, Performance	J-3		Dimensions, Weight, Performance	

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SM-0044	Dimensions, Weight, Performance	J-5A, J-5B		Dimensions, Weight, Performance	
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SM-0046	Dimensions, Weight, Performance	PA-11		Dimensions, Weight, Performance	
SM-0047	Dimensions, Weight, Performance	PA-12		Dimensions, Weight, Performance	
SM-0048	Dimensions, Weight, Performance	PA-14		Dimensions, Weight, Performance	
SM-0049	Dimensions, Weight, Performance	PA-15, 17		Dimensions, Weight, Performance	
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SM-0051	Dimensions, Weight, Performance	PA-18-90, 108		Dimensions, Weight, Performance	
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SM-0065	Safety Precautions	All		Safety Precautions	
SM-0067	Material Required to Recover	PA-25		Approximate Material Required to Recover	
SM-0069	Door Removal	PA-22		Approval for flight with rear door removed	
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SM-0076	Suggested refinishing procedures	All Applicable Aircraft		Refinishing for aircraft with Ceconite	
VSP-0001	Oil Pump Impeller	O-235 & O-320 Series Engines		Oil Pump Impeller, Replacement of	Lyc. SB- 385C
VSP-0005	AvGas 100 LL in Continental Eng.	J-3, 4, 5, PA-11, 17, 18-90		Use of 100 LL in engines rated for 80/87 octane	Continental S.B. M77-3
VSP-0030	Impulse Coupling Stop Pins	S-20, S-1200 series Magnetos		Impulse Coupling Stop Pins, periodic replacement	Bendix SB-599A
VSP-0062	Impulse Coupling	PA-12, 14, 16, 18, 20		Impulse Coupling, inspection of to preclude failure	Lyc. SB- 464A
VSP-0098	Ring Gear Support Assemblies	PA-18		Ring Gear Support Assemblies, inspection of belt driven	Lyc. SB- 486
VSP-0100	Scott Master Cylinders	J-3, PA-11, 12, 18, 19, 22		Replacement of Diaphragm	Scott 1248H-32-53
VSP-0118	Piston Pin Plug	Lyc Engines with 5 1/8" Cyl. bore		Piston Pin Plug usage	Lyc Service Inst. 1267C
VSP-0119	Oil, Filter & Screens	All Lycoming Engines		Oil, Filter & Screens inspection	Lyc. SB- 480C
VSP-0204	Cleveland Wheels	All Applicable Aircraft		Recommended Greasing procedure	Cleveland AWBCMM0001-7USA