

SERVICE

MEMO

Service Memo No. 1

SEAPLANE FINISHES

The following information covers seaplane structural finishes called for in Piper Specification No. 10.

1. *Steel Parts for Seaplanes (One of the following)

1. (a) Clean
(b) Metalize (Aluminum or Zinc)
2. (a) Sandblast
(b) Clean
(c) Metalize
3. (a) Clean
(b) Vitralyn Enamel
4. (a) Sandblast
(b) Clean
(c) Vitralyn Enamel

II *Steel Tubular Structure for Seaplanes External Surface

1. (a) Clean
(b) Metalize
2. (a) Sandblast
(b) Clean
(c) Metalize

Internal Surface

1. Lionoil

*Prior to March 14, 1947 the external finish for steel portions of Seaplanes was one of the following:

1. (a) Clean
(b) Two coats of Paladin Black Primer (Roxalin #12412)
(c) Two spray coats of Roxaprene (1-C 202491)
2. (a) Clean
(b) Two coats of Paladin Black Primer
(c) One dip coat of Roxaprene